





# EPOXY 6150RC

2 COMPONENT, 2 TO 1 MIX RATIO EPOXY

RAPID CURE

## CONCRETE PREPARATION

Before coating is applied, concrete must be:

- Dry – No wet areas
- Clean – Contaminants removed
- Profiled – Surface etched
- Sound – All cracks and spalled areas repaired

Note: Mechanical preparation is the preferred method of preparing concrete for coating application. Shot-blasting, diamond grinding, scarifying and scabbling are all acceptable methods.

## REPAIR CRACKS

Voids, cracks and imperfections will be seen in finished coating if the concrete is not patched correctly. E2U Joint Filler (Crack Repair) and/or E2U Quick Patch to fill cracks and imperfections. After the materials are cured, diamond grind patch. If another patching material is used, contact a E2U technical representative for a compatible and approved alternative.

## MOISTURE VAPOR EMISSIONS WARNING

All concrete floors without effective moisture vapor barrier are subject to possible moisture vapor transmission that may cause blistering and failure of the coating system. It is the applicator's responsibility to conduct calcium chloride and relative humidity probe testing to determine vapor emissions prior to applying any coating. Epoxy2U can supply moisture remediation products MVB15 (MOISTURE VAPOR BARRIER) that are up to 15 lbs. EPOXY2U, sales agents will not be responsible for coating failures due to undetected moisture vapor emissions.

## MIXING

The ratio of E2U Epoxy 6150RC is 2 to 1. That is, three parts A (resin) to one part B (hardener). Mix the following with a drill and mixing paddle. Note: If using a drill mixer, use a low speed (not to exceed 300 rpm) to prevent air entrapment.

1. Premix 1.33 gallon of Part A for 30-45 seconds.
2. Add 0.67 gallon of Part B into 2gal pail (Part A) and mix for another 60-90 seconds.
3. E2U Epoxy is designed to be immediately poured on the floor. Leaving mixed product in the container will greatly reduce pot life. Once poured out on the floor, 20-25 minutes of working time can generally be expected.

## CLEAN UP

E2U Epoxy, while in an un-reacted state, may be cleaned up with hot water and degreaser. Isopropyl alcohol or acetone may be needed once the resin begins hardening. Lastly, a strong solvent like methylene chloride may be required if resin is nearly set up.

## WARNING! SLIP AND FALL PRECAUTIONS

OSHA and the American Disabilities Act (ADA) have now set enforceable standards for slipresistance on pedestrian surfaces. The current coefficient of friction required by ADA is .6 on level surfaces and .8 on ramps. E2U Flooring recommends the use of angular slipresistant aggregate in all coatings or flooring systems that may be exposed to wet, oily or greasy conditions. It is the contractor and end users' responsibility to provide a flooring system that meets current safety standards. E2U or its sales agents will not be responsible for injury incurred in a slip and fall accident.

## APPLICATION INSTRUCTIONS

Application of E2U Epoxy for a nominal 8 to 16 mil coating system is applied in one coat. For estimation purposes, use 200 - 250 SF per gallon in either case.

1. Always apply in descending temperatures. Concrete is porous and traps air. In ascending temperatures (generally mornings) the air expands and can cause out gassing in the coating. It is safer to apply coatings in the late afternoon, especially for exterior applications.
2. Optimum ambient temperature should be between 55-90°F during application. Note: Cure times are affected by ambient and slab temperatures. Temperatures of 55°F and lower can slow cure times. Temperatures of 85°F and higher will speed up working and times.
3. Mix 2gal kit of Epoxy 6150RC using above mixing instructions.
4. Apply approximately 200 SF per gallon by immediately pouring out on surface in a ribbon, while walking and pouring at the same time until bucket is empty.
5. Using a squeegee on a pole, pull E2U Epoxy over substrate. As a coat over bare concrete, pull resin as thin as possible while still wetting out concrete and uniformly covering surface. This allows trapped air to escape more easily.
6. Using a 3/8" non-shedding phenolic (plastic) core paint roller, roll coating forwards and backwards.
7. Lastly, back roll in the opposite direction as step 6.
8. If you wish, apply second coat by repeating steps 1-7 the within 4 hours. Failure to re-coat during this window may result in fish eyes. Always sand floor after 4 hours before recoat.

## CHIP/SILICA SAND BROADCAST INSTRUCTIONS

### Chip Broadcast

1. Following Step 6 above. Broadcast Color Chips/Micro Chips (at 16 lbs. per 100 sq. ft.) by tossing them into the air and allowing them to gently rain down into the wet resin.
2. For a random broadcast, use 1 lb. of chips per 100 sq. ft.
3. Allow to cure. Then scrape the basecoat with a drywall scraper in all directions. Vacuum small pieces and dust.

### Silica Sand Broadcast

1. Following Step 6 above, gently throw the silica sand up into the air, allowing it to fall without lumping in one spot or moving the resin. Do this until the floor is totally saturated with the silica sand and the resin will not accept any more. This generally requires 1/2 to 3/4 lbs. per sq. ft. Allow to dry for 2- 4 hours.
4. Sweep floor and stone any high spots.
5. Following either method, apply seal coat of E2U Polyaspartic 85 or E2U Hybrid Polyurea at approx. 120 - 130 ft. per gallon over Silica sand.

## Handling Precautions

Use only with adequate ventilation. Appropriate cartridge-type respirator must be used during application in confined areas. Avoid contact with skin. Some individuals may be allergic to epoxy resin. Protective gloves and clothing are recommended.

## WARRANTY

E2U products are warranted for one year after date of purchase. Please refer to the Limited Material warranty for additional clarification.



MADE IN THE USA

KEEP OUT OF REACH OF CHILDREN

## TECHNICAL DATA SHEET

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